

# LL7905AM

Metallocene Polyethylene Resin

**Special Characteristics :** InnoPlus LL7905AM is a metallocene polyethylene (mPE) with hexene comonomer, without slip and antiblock. This grade is an easy processing grade which offers an outstanding balance between processing and film properties. Films extruded from InnoPlus LL7905AM have high tensile, Impact strength and puncture properties. It is suitable for both blown film and cast film processing.

**Typical Applications :** InnoPlus LL7905AM is recommended for producing the heavy-duty films, lamination films, shrink film, agricultural film, food packaging, multi-layer packaging films and freezer packaging films.

**Additives :** No Slip and No Antiblock

**Typical Properties :**

Properties	LL7905AM	Unit	Test Method
<b>Physical Properties (Based on pellets and press-molded sheet)</b>			
Melt Flow Rate (190 °C, 2.16 kg)	0.5	g/10 min	ASTM D1238
Density	0.927	g/cm <sup>3</sup>	ASTM D792
Melting Temperature	121	°C	ASTM D3418
Vicat Softening Point	112	°C	ASTM D1525
<b>Film Properties* (Based on blown film)</b>			
Tensile Strength at Break (MD/TD)	45 / 50	MPa	ASTM D882
Elongation at Break (MD/TD)	600 / 730	%	ASTM D882
Tensile Modulus, 1% Secant (MD/TD)	325 / 340	MPa	ASTM D882
Dart Impact Strength	190	g	ASTM D1709
Tear Strength (MD/TD)	155 / 500	g	ASTM D1922
Haze	14	%	ASTM D1003
Gloss (45°)	40	-	ASTM D2457

\* Film made on blown film line at blow up ratio 2.5. Gloss (45°) obtained from 40 microns film while other film properties obtained from 25 microns film.

**Recommendation :**

The recommended temperature setting is in the range of 160 – 180 °C for extruder and 170 – 190 °C for die zone.

**FDA Statement :**

Food and Drug Administration US FDA 21 CFR 177.1520 and Commission Regulation (EU) 10/2011. More compliance regulations and standards that related to the product shall be exhibited in Product Regulatory Certificate (PRC) document.